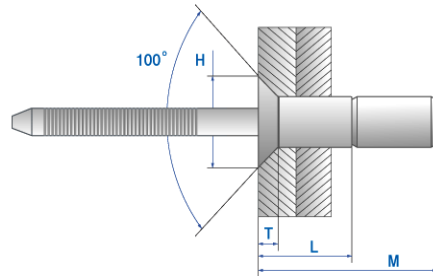


Expanding HS Rivet



H = Head Diameter
 T = Head Thickness
 L = Body Length
 M = Length

*Dimensions in millimeters

Rivet Diameter (D) nom.	Hole Size	Body Length(L) max.	Length(M) max.	Grip Range	Head Diameter (H) max.	Head Thickness (T) max.	Standard Strength (kN) typ.	
							Shear	Tensile
4.8	4.9~5.1	13.0	20.0	3.2~8.4	8.8	2.2	5.8	5.3
		17.0	24.0	7.7~12.7				
6.4	6.6~6.9	17.0	27.0	4.1~12.1	10.4	2.4	11.1	9.8
		23.5	37.0	10.5~18.4				